

# Work Order ID 80595

February-23-12 2:51:40 PM

*Exp March 14*

**\*80595\***

Page 1

Item ID: D4272-012 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Basket Assembly, Heavy Duty Lid, RH  
 Start Date: 24/02/2012 Start Qty: 1.00 **\*1\*** Cust Item ID:  
 Required Date: 09/03/2012 Req'd Qty: 1.00 **\*1\*** Customer:  
 Reference:

Approvals: Process Plan: M.L.J Date: 12/02/13 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
<b>Draw Nbr</b>	<b>Revision Nbr</b>								
D4272	C								
100	Pick Kit	0.00							
<b>*100*</b>									
Packaging	Memo	0.00							
Packaging									
110	Assemble as per dwg	0.00							
<b>*110*</b>									
HandFinish	Memo	0.00							
Hand Finishing									
120	QC5- Inspect part completeness to step on W/O	0.00							
<b>*120*</b>									
QC	Memo	0.00							
Quality Control									

*12/13/08*

*12/23/08*

*(H)*

*8.263/08*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**Work Order ID 80595****\*80595\***

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Item ID: D4272-012

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Basket Assembly, Heavy Duty Lid, RH

Start Date: 24/02/2012 Start Qty: 1.00 **\*1\***

Cust Item ID:

Required Date: 09/03/2012 Req'd Qty: 1.00 **\*1\***

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: _____	0.00							
<b>*130*</b>									
Packaging	Memo	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
<b>*140*</b>									
QC	Memo	0.00							
Quality Control									

PP 80586

12/3/12

MCU 12/03/09

12-03-9

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 80595

\*80595\*

Parent Item: D4272-012

\*D4272-012\*

Parent Item Name: Basket Assembly, Heavy Duty Lid, RH

Start Date: 24/02/2012

Required Date: 09/03/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 10.11.19 new issue DD verf:EC  
11.01.20 AS PER DWG REV.C DD verf:EC

IPP Rev:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN3-16A *AN3-16A* Bolt		Purchased	No			100	Each	99.0000	2	2			
									**				
					<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>			
					ST352			99					
					117441			49					
					118628			50		2			
D3914-041 *D3914-041* Long Basket Lid Assembly (350)		Manufactured	No			100	Each	0.0000	1	1			
									**				
D4273-042 *D4273-042* Basket Base Assembly, RH		Manufactured	No			100	Each	0.0000	1	1			
									**				
D2530 *D2530* Handle Weldment		Manufactured	No			100	Each	15.0000	1				
									**				
					<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>			
					ST506			15					
					77030			9					
					78965			6					
D2535 *D2535* Spring		Manufactured	No			100	Each	56.0000	2	2			
									**				
					<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>			
					ST504			56					
					71117			6					
					77488			50					

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Parent Item: D4272-012

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Parent Item Name: Basket Assembly, Heavy Duty Lid, RH

Start Date: 24/02/2012

Required Date: 09/03/2012

Start Qty: 1.00

Required Qty: 1.00

D2537 Manufactured No

100 Each 52.0000 2

\*D2537\*

Bushing

\*\*

Location

Loc Qty

Loc Code

ST504

52

76088

12

77055

40

D2690-6 Manufactured No

100 Each 30.0000 2

\*D2690-6\*

Lanyard Assembly

\*\*

Location

Loc Qty

Loc Code

ST016

30

79515

30

D2931 Manufactured No

100 Each 512.0000 2

\*D2931\*

Bumper

\*\*

Location

Loc Qty

Loc Code

ST504

512

46064

512

Manufactured No

100 Each 1.0000 1

D3912-041

\*D3912-041\*

Eyebolt Receiver Assembly

\*\*

Location

Loc Qty

Loc Code

st507

1

77576

1

B 79306 (K)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Parent Item Name: Basket Assembly, Heavy Duty Lid, RH

Start Date: 24/02/2012

Required Date: 09/03/2012

Start Qty: 1.00

Required Qty: 1.00

D3917-3

Manufactured No

100 Each

5.0000

6 6

\*D3917-3\*

Washer

\*\*

B80598

Location

Loc Qty

Loc Code

ST070

5

76956

5

D3953-3

Manufactured No

100 Each

32.0000

2 2

\*D3953-3\*

Gas Spring Stud, Lid

\*\*

2

Location

Loc Qty

Loc Code

ST075

32

76659

12

78042

20

D3953-7

Manufactured No

100 Each

18.0000

2 2

\*D3953-7\*

Spring Spacer

\*\*

2

Location

Loc Qty

Loc Code

ST075

18

76295

18

D3953-9

Manufactured No

100 Each

22.0000

2 2

\*D3953-9\*

Gas Spring Washer

\*\*

12/3/85

Location

Loc Qty

Loc Code

ST075

22

76296

2

78916

20

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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**\*80595\***

Parent Item: D4272-012

**\*D4272-012\***

Parent Item Name: Basket Assembly, Heavy Duty Lid, RH

Start Date: 24/02/2012

Required Date: 09/03/2012

Start Qty: 1.00

Required Qty: 1.00

D3953-17

Manufactured No

100 Each

11.0000

2

**\*D3953-17\***

Gas Spring Spacer

\*\*

Location

Loc Qty

Loc Code

ST075

11

76294

11

D3953-19

Manufactured No

100 Each

16.0000

1

**\*D3953-19\***

Gas Spring Bracket

\*\*

Location

Loc Qty

Loc Code

ST075

16

75227

16

D3953-21

Manufactured No

100 Each

3.0000

1

**\*D3953-21\***

Gas Spring Bracket

\*\*

Location

Loc Qty

Loc Code

ST075

3

73557

3

D3969-3

Manufactured No

100 Each

17.0000

1

**\*D3969-3\***

Spring (Basket Lid)

\*\*

Location

Loc Qty

Loc Code

ST272

17

64285

1

73515

16

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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**\*80595\***

Parent Item: D4272-012

**\*D4272-012\***

Parent Item Name: Basket Assembly, Heavy Duty Lid, RH

Start Date: 24/02/2012

Required Date: 09/03/2012

Start Qty: 1.00

Required Qty: 1.00

D4021-5 Manufactured No

100 Each 10.0000 1

**\*D4021-5\***

\*\*

Blanking Plate

Location

Loc Qty

Loc Code

GA

10

73478

10

D4150-041 Manufactured No

100 Each 2.0000 1

**\*D4150-041\***

\*\*

Attachment Arm Assembly

Location

Loc Qty

Loc Code

ST134

2

79355

2

D4151-041 Manufactured No

100 Each 5.0000 1

**\*D4151-041\***

\*\*

Basket Fwd Hardpoint Assembly, Lower

Location

Loc Qty

Loc Code

ST131

2

78970

2

ST134

3

77604

3

D4151-043 Manufactured No

100 Each 3.0000 1

**\*D4151-043\***

\*\*

Basket Fwd Hardpoint Assembly, Upper

Location

Loc Qty

Loc Code

ST134

3

79345

3

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 80595

\*80595\*

Parent Item: D4272-012

\*D4272-012\*

Parent Item Name: Basket Assembly, Heavy Duty Lid, RH

Start Date: 24/02/2012

Required Date: 09/03/2012

Start Qty: 1.00

Required Qty: 1.00

AN3-10A Purchased No

100 Each 96.0000 3

\*AN3-10A\*

Bolt

\*\*

Location

Loc Qty

Loc Code

GA

90

119084

90

ST351

6

117795

4

119128

2

AN3-14A Purchased No

100 Each 102.0000 4

\*AN3-14A\*

Bolt

\*\*

Location

Loc Qty

Loc Code

ST352

102

117872

2

119328

100

AN4-12 Purchased No

100 Each 47.0000 3

\*AN4-12\*

Bolt

\*\*

Location

Loc Qty

Loc Code

ST357

47

118626

22

119775

25

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 80595

\*80595\*

Parent Item: D4272-012

\*D4272-012\*

Parent Item Name: Basket Assembly, Heavy Duty Lid, RH

Start Date: 24/02/2012

Required Date: 09/03/2012

Start Qty: 1.00

Required Qty: 1.00

AN4-13A Purchased No

100 Each 1,747.000 6

\*AN4-13A\*

Bolt

\*\*

Location

Loc Qty

Loc Code

ST357

1747

119449

59

120187

788

120422

500

120770

400

AN4C15 Purchased No

100 Each 38.0000 1

\*AN4C15\*

BOLT

\*\*

Location

Loc Qty

Loc Code

ST358

38

120124

38

AN5-17A Purchased No

100 Each 110.0000 4

\*AN5-17A\*

Bolt

\*\*

Location

Loc Qty

Loc Code

FP001

18

119438

18

ST338

92

117872

42

120498

50

AN310-4 Purchased No

100 Each 56.0000 3

\*AN310-4\*

NUT

\*\*

Location

Loc Qty

Loc Code

ST344

56

120124

31

120518

25

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 80595

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Parent Item: D4272-012

\*D4272-012\*

Parent Item Name: Basket Assembly, Heavy Duty Lid, RH

Start Date: 24/02/2012

Required Date: 09/03/2012

Start Qty: 1.00

Required Qty: 1.00

AN310C4

Purchased

No

100

Each

55.0000

3

\*AN310C4\*

Nut

\*\*

Location

Loc Qty

Loc Code

ST344

55

119324

25

120360

30

MS20600-AD4W3

Purchased

No

100

Each

1,322.000

2

\*MS20600-AD4W3\*

Cherry Rivets

\*\*

Location

Loc Qty

Loc Code

ST321

1189

111636

36

117505

14

117601

35

118626

604

120308

500

WA018

133

107939

133

MS21042L3

Purchased

No

100

Each

4,116.000

9

\*MS21042L3\*

Nut

\*\*

Location

Loc Qty

Loc Code

ST300

4116

117441

16

117885

32

118451

5

118927

3

119017

3856

119075

204

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Parent Item Name: Basket Assembly, Heavy Duty Lid, RH

Start Date: 24/02/2012

Required Date: 09/03/2012

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Purchased

No

100

Each

5,011.000

6

\*MS21042I 4\*

\*\*

Nut

## Location

## Loc Qty

## Loc Code

ST300

5011

117441

59

117601

157

118451

133

119017

200

119075

4462

MS21042L5

Purchased

No

100

Each

1,738.000

4

\*MS21042I 5\*

\*\*

Nut

## Location

## Loc Qty

## Loc Code

ST300

1738

116105

5

116548

43

117611

42

118179

148

119109

1500

MS24665-151

Purchased

No

100

Each

323.0000

4

\*MS24665-151\*

\*\*

Cotter Pin

## Location

## Loc Qty

## Loc Code

ST309

323

17566

323

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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\*D4272-012\*

Parent Item Name: Basket Assembly, Heavy Duty Lid, RH

Start Date: 24/02/2012

Required Date: 09/03/2012

Start Qty: 1.00

Required Qty: 1.00

MS24665-300

Purchased

No

100

Each

214.0000

2

\*MS24665-300\*

\*\*

Cotter Pin

Location

Loc Qty

Loc Code

GA

200

118234

200

ST309

14

116823

14

NAS1149DN832J

Purchased

No

100

Each

2,232.000

2

\*NAS1149DN832J\*

\*\*

WASHER

Location

Loc Qty

Loc Code

ST298

2232

119717

232

120422

2000

NAS1149F0332P

Purchased

No

100

Each

416.0000

14

\*NAS1149F0332P\*

\*\*

WASHER

Location

Loc Qty

Loc Code

ST275

416

117735

37

119225

176

120498

200

17317

3

NAS1149C0432R

Purchased

No

100

Each

3,022.000

2

\*NAS1149C0432R\*

\*\*

Washer

Location

Loc Qty

Loc Code

ST297

3022

117291

2022

119124

1000

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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Parent Item Name: Basket Assembly, Heavy Duty Lid, RH

Start Date: 24/02/2012

Required Date: 09/03/2012

Start Qty: 1.00

Required Qty: 1.00

NAS1149F0432P Purchased No

100 Each 270.0000 18

\*NAS1149F0432P\*

\*\*

Washer

## Location

## Loc Qty

## Loc Code

ST275

270

120142

70

120360

200

NAS1149C0463R Purchased No

100 Each 1,182.000 3

\*NAS1149C0463R\*

\*\*

Washer

## Location

## Loc Qty

## Loc Code

FP001

1

115358

1

ST297

1181

117735

181

119097

1000

NAS1149F0563P Purchased No

100 Each 101.0000 4

\*NAS1149F0563P\*

\*\*

Washer

## Location

## Loc Qty

## Loc Code

ST275

101

117735

101

NAS1515H4L Purchased No

100 Each 656.0000 2

\*NAS1515H4I \*

\*\*

WASHER

## Location

## Loc Qty

## Loc Code

FG

8

103691

8

ST277

648

118709

148

120390

500

February-23-12 2:51:46 PM

Shop Packet Print

Page 11

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

February-23-12 2:51:46 PM

Page 12

Work Order ID: 80595

\*80595\*

Parent Item: D4272-012

\*D4272-012\*

Parent Item Name: Basket Assembly, Heavy Duty Lid, RH

Start Date: 24/02/2012

Required Date: 09/03/2012

Start Qty: 1.00

Required Qty: 1.00

MS17984-C413

Purchased

No

100

Each

11.0000

2

2

**\*MS17984-C413\***

PIN, QUICK RELEASE

\*\*

SP 12/13/8

Location

Loc Qty

Loc Code

ST315

11

114340

1

118612

2

120123

2

120360

5

120521

1

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

ITEM	QTY -011	QTY -012	QTY -013	QTY -014	PART NUMBER	DESCRIPTION
					D4272-011	BASKET ASSY, HEAVY DUTY LID, LH
					D4272-012	BASKET ASSY, HEAVY DUTY LID, RH
					D4272-013	BASKET ASSY, LIGHTWEIGHT LID, LH
					D4272-014	BASKET ASSY, LIGHTWEIGHT LID, RH
1	1	1	1	1	D2530	HANDLE WELDMENT
2	2	2	2	2	D2535	SPRING
3	2	2	2	2	D2537	BUSHING
4	2	2	2	2	D2690-6	LANYARD
5	2	2	2	2	D2831	BUMPER
6	1	1	1	1	O3912-041	EYEBOLT RECEIVER ASSY
7	1	1	1	1	D3914-041	BASKET LID ASSY
8			1	1	D3915-041	LIGHT LID ASSY
9	6	6	6	6	D3917-3	WASHER
10	2	2	2	2	D3953-3	GAS SPRING STUD, LID
11	2	2	2	2	D3953-7	GAS SPRING SPACER
12	2	2	2	2	D3953-6	GAS SPRING WASHER
13	2	2	2	2	D3953-17	GAS SPRING SPACER
14	1	1	1	1	D3953-19	GAS SPRING BRACKET
15	1	1	1	1	D3953-21	GAS SPRING BRACKET
16	1	1	1	1	D3969-3	GAS SPRING
17	1	1	1	1	D4021-5	BLANKING PLATE
18	1	1	1	1	D4150-041	ATTACHMENT ARM ASSY
19	1	1	1	1	D4161-041	BASKET HARDPOINT ASSY (LOWER)
20	1	1	1	1	D4161-043	BASKET HARDPOINT ASSY (UPPER)
21	1	1	1	1	D4273-041	BASKET BASE ASSY, LH
22		1		1	D4273-042	BASKET BASE ASSY, RH
24	3	3	3	3	AN3-10A	BOLT
26	4	4	4	4	AN3-14A	BOLT
27	2	2			AN3-18A	BOLT
28			2	2	AN3-20A	BOLT
29	3	3	3	3	AN4-12	BOLT
30	6	6	6	6	AN4-13A	BOLT
31	1	1	1	1	AN4C15	BOLT
32	4	4	2	2	AN5-17A	BOLT
33			2	2	AN5-21A	BOLT
34	3	3	3	3	AN310-4	NUT, CASTELLATED
35	3	3	3	3	AN310C4	NUT, CASTELLATED
36	2	2	2	2	MS17984-C413	QUICK RELEASE PIN
37	2	2	2	2	MS20600AD4W3	RIVET
38	9	9	9	9	MS21042L3	NUT
39	6	6	6	6	MS21042L4	NUT
40	4	4	4	4	MS21042L5	NUT
41	4	4	4	4	MS24685-151	COTTER PIN
42	2	2	2	2	MS24685-300	COTTER PIN
43	2	2	2	2	NAS1149DN832J	WASHER (ALT: AN960JD8)
44	14	14	14	14	NAS1149F0332P	WASHER
45	2	2	2	2	NAS1149C0432R	WASHER
46	18	18	18	18	NAS1149F0432P	WASHER
47	3	3	3	3	NAS1149C0463R	WASHER
48	4	4	4	4	NAS1149F0563P	WASHER
49	2	2	2	2	NAS1515H4L	WASHER

# NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: -011/-012: 73 lbs APPROX  
-013/-014: 58 lbs APPROX

SHOP COPY  
RETURN TO  
ENGINEERING

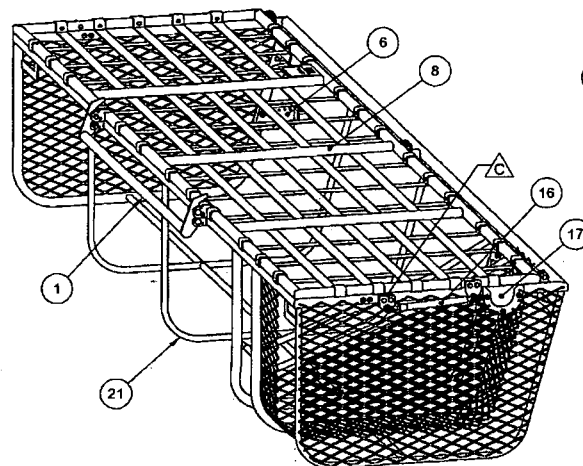
UNCONTROLLED COPY

SUBJECT TO AMENDMENT

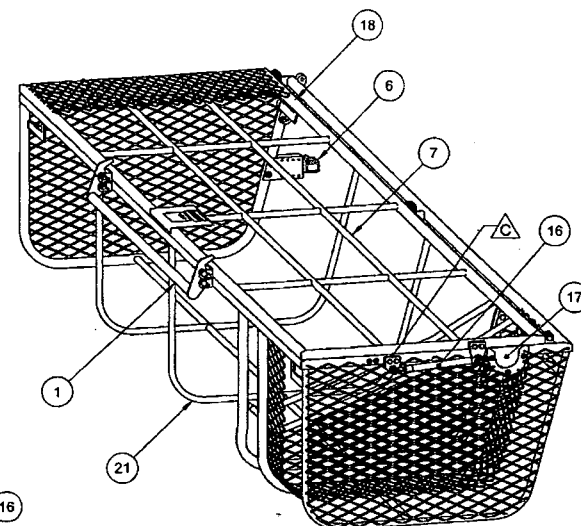
WITHOUT NOTICE

WORK CENTER

NO. 80595 M.C.J.  
12/02/23



D4272-013 BASKET ASSY, LIGHTWEIGHT LID, LH (SHOWN)  
D4272-014 BASKET ASSY, LIGHTWEIGHT LID, RH (OPPOSITE)  
(MESH SHOWN LOCALLY FOR CLARITY)



D4272-011 BASKET ASSY, HEAVY DUTY LID, LH (SHOWN)  
D4272-012 BASKET ASSY, HEAVY DUTY LID, RH (OPPOSITE)  
(MESH SHOWN LOCALLY FOR CLARITY)

RELEASED  
2011-01-18

C	UPDATED D4273-041/-042 BASKET BASE ASSY; CHANGED LOCATION OF GAS SPRING MOUNTING BRACKET; UPDATED SECTION F-F	SC	10.12.23
B	RMV ITEM 23.25 (WEDGE); ITEM 38 QTY(-2); ITEM 44 QTY (-4) (B6-1), RMV D2537 FROM SECTION C-C (TYPO, D3-3)	CP	10.11.30
A	NEW ISSUE	SC	10.11.25
REV.	DESCRIPTION	BY	DATE
DESIGN	JPH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	SC		
CHECKED	A	DRAWING NO.	REV. C
MFG. APPR.	#	D4272	SHEET 1 OF 3
APPROVED	#	TITLE	SCALE
DE APPR.	#	BASKET ASSY	NTS
DATE	10.12.23	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED IN ANY MANNER WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

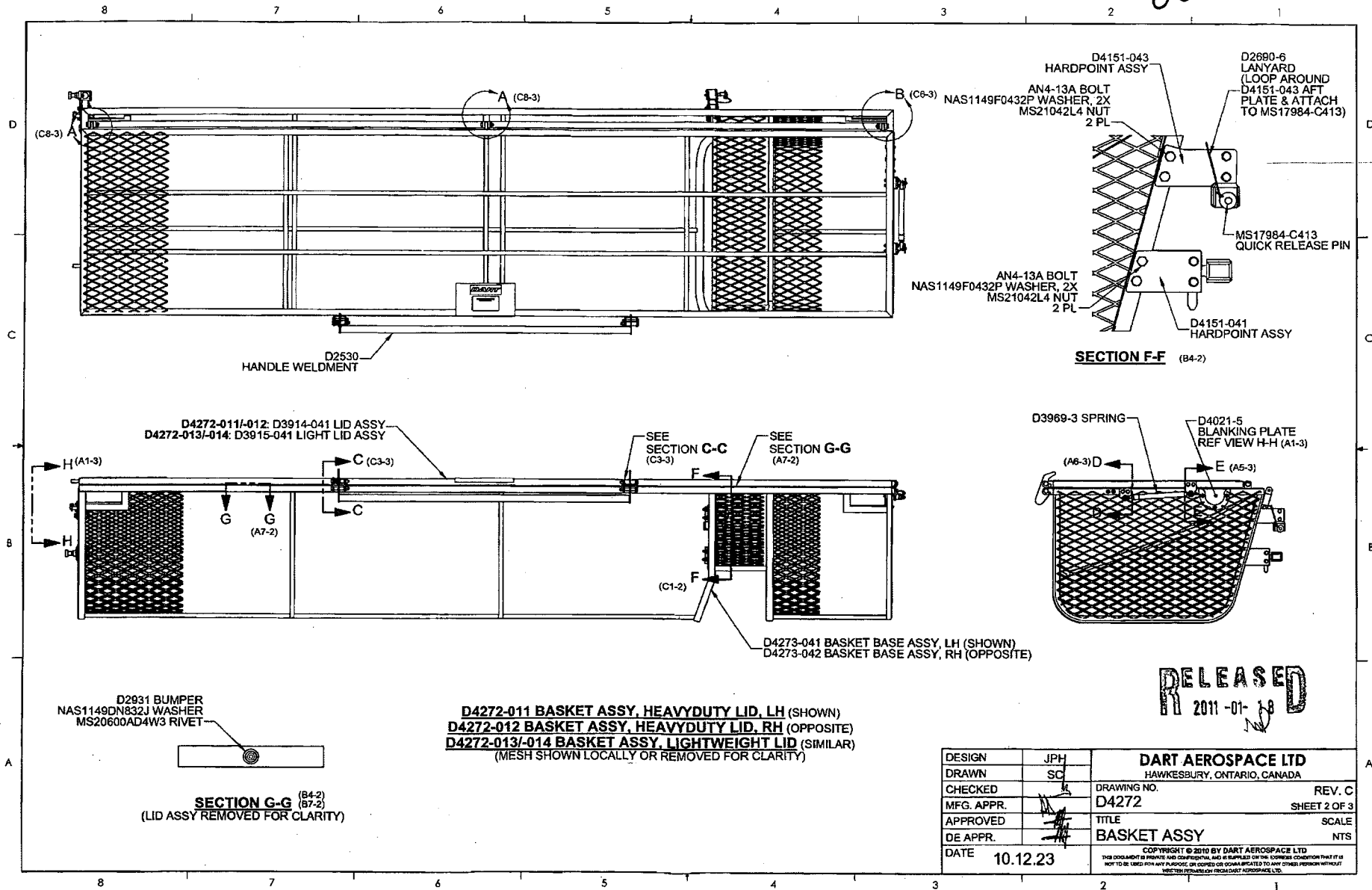
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

80595



RELEASED  
R 2011-01-18 D

DESIGN	JPH	DART AEROSPACE LTD	
DRAWN	SC	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. C
MFG. APPR.		D4272	SHEET 2 OF 3
APPROVED		TITLE	SCALE
DE APPR.		BASKET ASSY	NTS
DATE	10.12.23	COPYRIGHT © 2010 BY DART AEROSPACE LTD	
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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

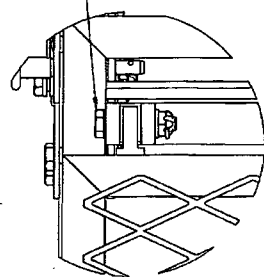
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

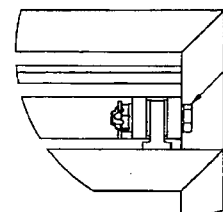


80595

AN4-12 BOLT  
D3917-3 WASHER, 2X  
NAS1149F0432P WASHER, 2X  
AN310-4 NUT, CASTELLATED  
MS24665-151 COTTER PIN

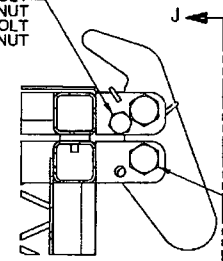


**DETAIL A** (D8-2)  
(D6-2)



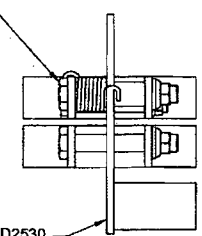
**DETAIL B** (D3-2)

D4272-011/-012: AN3-16A BOLT  
MS21042L3 NUT  
D4272-013/-014: AN3-20A BOLT  
MS21042L3 NUT



**SECTION C-C** (B5-2)  
(B7-2)

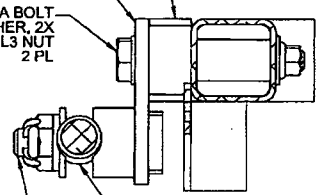
D4272-011/-012: AN5-17A BOLT  
D2537 BUSHING  
D2535 SPRING  
NAS1149F0563P WASHER  
MS21042L5 NUT  
D4272-013/-014: AN5-21A BOLT  
D2537 BUSHING  
D2535 SPRING  
NAS1149F0563P WASHER  
MS21042L5 NUT



**VIEW J-J** C3-3

D3953-17 GAS SPRING SPACER  
D3953-21 GAS SPRING BRACKET

AN3-14A BOLT  
NAS1149F0332P WASHER, 2X  
MS21042L3 NUT  
2 PL

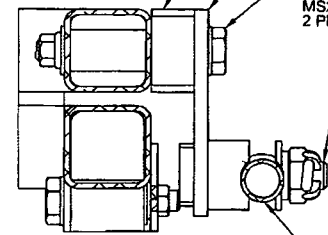


**SECTION D-D** (B2-2)

D3953-3 GAS SPRING STUD, LID  
D3953-7 GAS SPRING SPACER  
D3953-9 GAS SPRING SPACER  
NAS1149C0432R WASHER  
AN310C4 NUT, CASTELLATED  
MS24665-300 COTTER PIN

D3969-3 SPRING  
REF

D3953-17 GAS SPRING SPACER  
D3953-19 GAS SPRING BRACKET  
AN3-14A BOLT  
NAS1149F0332P WASHER, 2X  
MS21042L3 NUT  
2 PL



**SECTION E-E** (B1-2)

D3953-3 GAS SPRING STUD, LID  
D3953-7 GAS SPRING SPACER  
D3953-9 GAS SPRING SPACER  
NAS1149C0432R WASHER  
AN310C4 NUT, CASTELLATED  
MS24665-300 COTTER PIN

D3969-3 SPRING  
REF

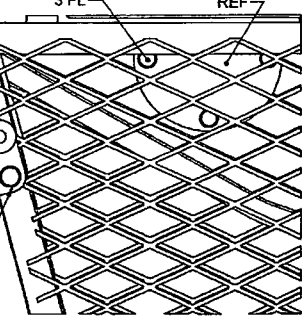
AN3-10A BOLT  
NAS1149F0332P WASHER, 2X  
MS21042L3 NUT  
3 PL  
D4021-5  
BLANKING PLATE  
REF

MS17984-C413  
QUICK RELEASE PIN

D4150-041  
ARM ASSY

D2690-6  
LANYARD  
(ATTACH TO  
MS17984-C413)

AN4C15 BOLT  
NAS1149C0463R WASHER  
D2690-6 LANYARD  
NAS1149C0463R WASHER  
D4150-041 REF  
NAS1515H4L WASHER  
BASKET BASE, REF  
NAS1515H4L WASHER  
D4150-041 REF  
NAS1149C0463R WASHER  
AN310C4 CASTELLATED NUT  
MS24665-151 COTTER PIN



**RELEASED**  
R 2011-01-18

**VIEW H-H** (B8-2)

DESIGN	JPH	<b>DART AEROSPACE LTD</b>	
DRAWN	SC	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. C
MFG. APPR.		<b>D4272</b>	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		<b>BASKET ASSY</b>	NTS
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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries